

Tuesday, 03/03/2009 4:12:13 PM
User: Julie Dawson

Process Sheet

split

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 46251 - 2
Estimate Number : 10319
P.O. Number :
This Issue : 03/03/2009 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : SMALL / MED FAB
Previous Run : 43886
Written By :
Checked & Approved By : JLD 09.03.04
Comment : Est. B99.11.04 Re-format EC
Est Rev:C Added Purchasing 07-03-21 JLM

Drawing Name : LOCK PIN
Part Number : D2711
Drawing Number : D2711 REV A
Project Number : N/A
Drawing Revision : A
Material :
Due Date : 18/03/2009 Qty: 40 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: 8356
Purchase Part Number: PNT-9 LOCK PIN
Supplier: Reids Tools
Certificate of conformity is required

C209/03/09

B 9-3-31

(70)

2.0 PNT9 Lock Pin



Comment: Qty.: 1.0000 Each(s)/Unit Total: 40.0000 Each(s)
Lock Pin

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure certificate of conformity is attached

14/3/16 13
14/3/11 27

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 09/03/16 (+B)

5.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg D2711
Dwg Rev: A
Prog Rev: A

B 9-3-31

(11)

2-Deburr if necessary

C209/04/07

C209/04/07 10

Process Sheet

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Drawing Name: LOCK PIN

Job Number: 46251

Part Number: D2711

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/04/07

7.0

OUTSIDE SERV.20

OUTSIDE SERVICE - SF



Comment: Sub-Contracting OUTSIDE SERVICES

Issue P/O: ~~8540~~

Cad plating 8621

09/05/15 (10)
02/09/04/23 (10)

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

09/05/19 (X10)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 544

09/05/19 (10)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/19

Job Completion

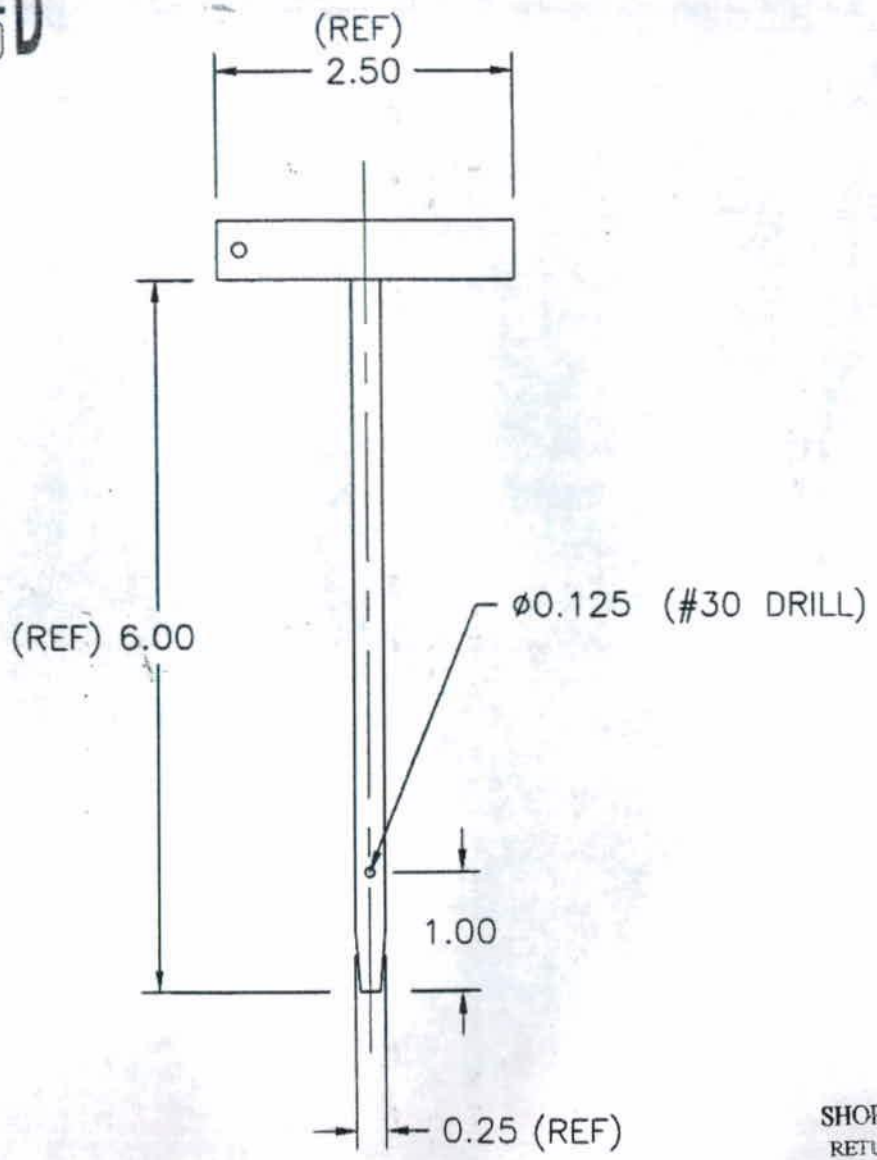


MF
09-05-19



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2711	REV. A SHEET 1 OF 1
DATE 97.11.03		TITLE LOCK PIN	SCALE NTS
A	97.11.03	NEW ISSUE	

RELEASED
97/11/06 DS



MAKE FROM REID TOOL SUPPLY PART # PNT-9
FINISH: CAD PLATE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 46251



A Reid Entities Company

2265 Black Creek Rd * Muskegon * MI * 49444-2684
Phone: 800.253.0421 * Email: sales@reidsupply.com
Fax: 800.438.1145 * Web: ReidSupply.com



* 4 0 4 7 1 7 7 *

P.O. #: PO00008356

Shipper No 04047177-1

Page 1 of 1

Bill To: DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Canada

Ship To: DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Canada

Phone

Attn:

Customer No	Your P.O. No	Sched Date	Ship Via	Ship Date	Shipper No
215650	PO00008356	03/09/09	FED-EX INTL ECONO COLLECT	03/12/09	04047177-1

Line	Order Qty	Item	Description	Qty Shipped	Back Order
1	13	PNT-9	T-PIN .250 X 6	13	0
			P/O: PO00008356	HS Tariff Code: 820750	
			27 IN STOCK BAL. DUE 2 WEEKS	Country of Origin: United States	
				3.69	47.97

THANK YOU !

Value in US Funds: 47.97

Terms: Net 30 Days

Total Number of items: 1

Estimated Weight 2 lb 1.80 oz 0.959 kg

Opr: SDS Branch: 11 SLSP: REID

Picker:

All sales of products or services by Reid Supply Company
of Sale, incorporated by reference and available at ReidSupply.com

are made subject to the Terms and Conditions
or by calling 231.777.3951

If Buyer has not otherwise agreed to those terms, then Buyers acceptance of delivery of and/or payment for the
products or services will constitute buyer's acceptance of the Terms and Conditions of Sale.

CERTIFICATION OF COMPLIANCE

Reid Supply Company

States the above material purchased was supplied in accordance with the description as illustrated in our catalog and our website.

THANK YOU VERY MUCH FOR YOUR ORDER

Packing List

Cathy Reid Document Control Supervisor

Packing List

**CERTIFICATE OF
CONFORMANCE**

**CADORATH PLATING CO. LTD.
2150 LOGAN AVENUE
WINNIPEG, MANITOBA R2J-0J1**

DATE: May-14-2009

CONSIGNED TO: Dart Aerospace Ltd.
1270 Aberdeen St.
Hawksbury, ON K6A 1K7

W/O #: 85991

INVOICE #: 44366

**CONTRACT OR
PURCHASE ORDER #** PO00008621

DESCRIPTION: STUD

QTY 34

P/N # d2711

S/N # B46251

**CADMIUM PLATED IAW AMS-QQ-P-416B, TYPE 2 YELLOW, CLASS
1. BAKE HEAT CHART #10441 & #10448.**

Delosky

**CERTIFICATE: I certify that the items indicated here on have
been inspected and tested and conform to all specifications
and requirements detailed on the contract or purchase order.**

Approved Inspector:



A large, stylized handwritten signature in black ink.